

**Eaton®**  
Gear Pumps



- Quiet Operation
- Improved Efficiency
- Field Reversible

**Series 26**  
**Model 26000 Gear Pumps**

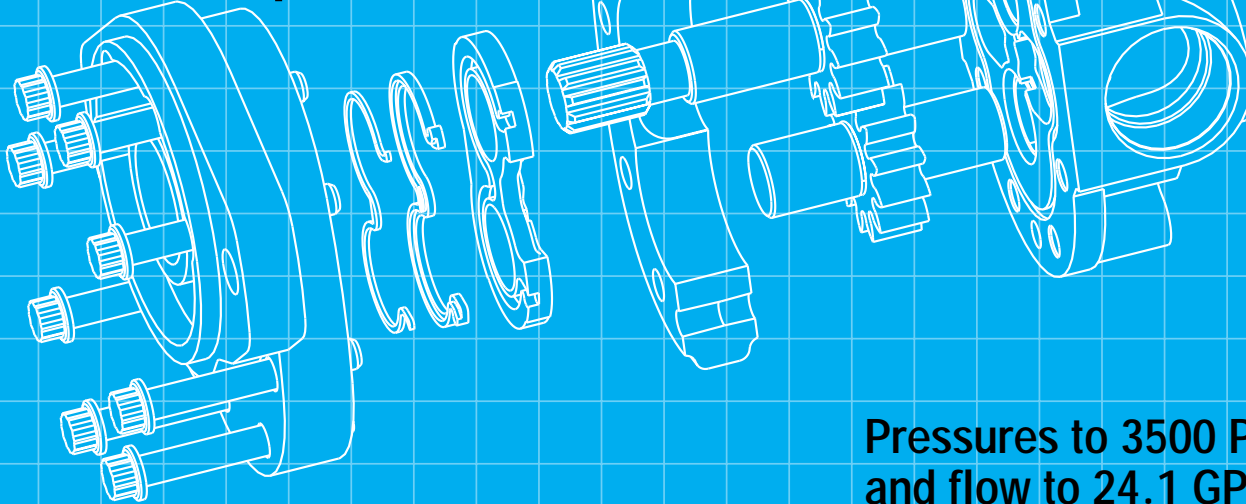
**We Manufacture**

**Solutions**

**Hydraulics**

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# Series 26 High Pressure Gear Pump



**Pressures to 3500 PSI  
and flow to 24.1 GPM**

## Quiet Operation

- The 13-tooth gears, versus 10 teeth in previous pumps, minimizes the flow ripple. This reduces noise as well as vibration.
- The improved trap reliefs not only increase power, they also help keep oil flowing smoothly to reduce noise.

## Improved Efficiency

- Improved bearing lubrication system uses inlet oil instead of high pressure oil, improving volumetric efficiency for more power output.
- The highly polished shaft and gears improve mechanical efficiency and reduce wear on these components, adding to the service life and reliability of the pump.

- The optimized trapped oil relief areas help reduce pressure ripple for quieter operation. This also decreases the input power requirements.

## Field Reversible

- The innovative new wear plate permits simple field reversibility of the pump direction. Simply open the pump, switch the drive gear and idler gear, reposition the plug and reassemble. No extra parts are needed.

## Interchangeability

- The Series 26 Gear Pump has been designed to retrofit equipment using the B1 and B2 Gear Pumps. Extra shafts, porting, and mounting configurations, as well as 13 available displacements, give you the choices you need for an easy conversion to this superior pump.

## Ordering Information

### Catalog Assemblies Cross Reference

Standard catalog assemblies are built from high production parts and are the most economical pump assemblies available in this series. The standard assembly order number is a

preassigned part number and may be used to order the specific standard assembly (see pages 10–13). The far right column lists the B1 or B2 pump replaced by the Series 26 pump.

# General Specifications

Rotation	Field Reversible
Mounting Flange	SAE A 2 Bolt
Max. Continuous Pressure <sup>†</sup>	210 bar [3000 PSI]*
Max. Intermittent Pressure <sup>††</sup>	240 bar [3500 PSI]**
Minimum Speed at Continuous Pressure	750 RPM
Maximum Rotating Torque at 0 Pressure	4 Nm [36 lb-in]
Maximum Continuous Operating Temperature	105°C [220°F]
Minimum Continuous Oil Viscosity	5.7 cSt [45 SUS]
Minimum Operating Temperature	-29°C [-20°F]
Maximum Inlet Vacuum at Operating Condition	0,8 bar Abs. [11.6 psi Abs.]

<sup>†</sup> Continuous - pump may be run continuously at these ratings.

<sup>††</sup> Intermittent - intermittent operation, 10% of every minute.

\* 30.6 cm<sup>3</sup>/rev. [1.87 in<sup>3</sup>/rev.] displacement max. continuous pressure is 190 bar [2750 PSI].

\*\* 30.6 cm<sup>3</sup>/rev. [1.87 in<sup>3</sup>/rev.] displacement max. intermittent pressure is 224 bar [3250 PSI].

For side load limits consult your Eaton representative.

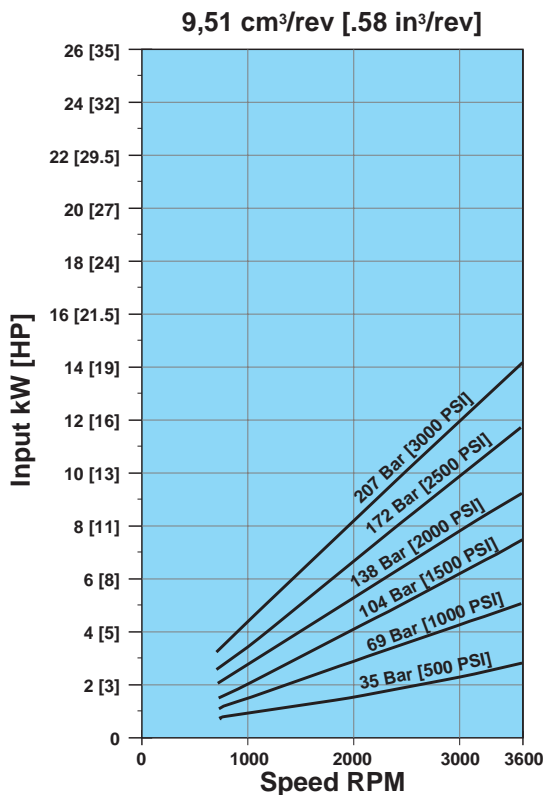
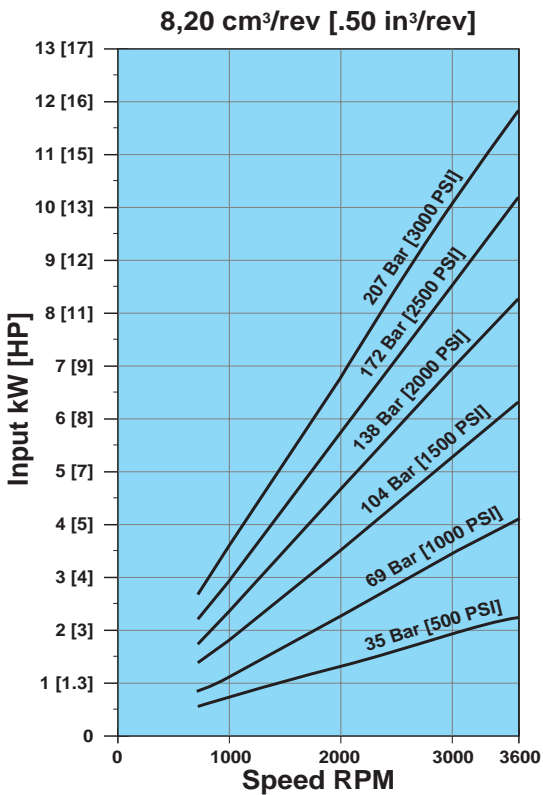
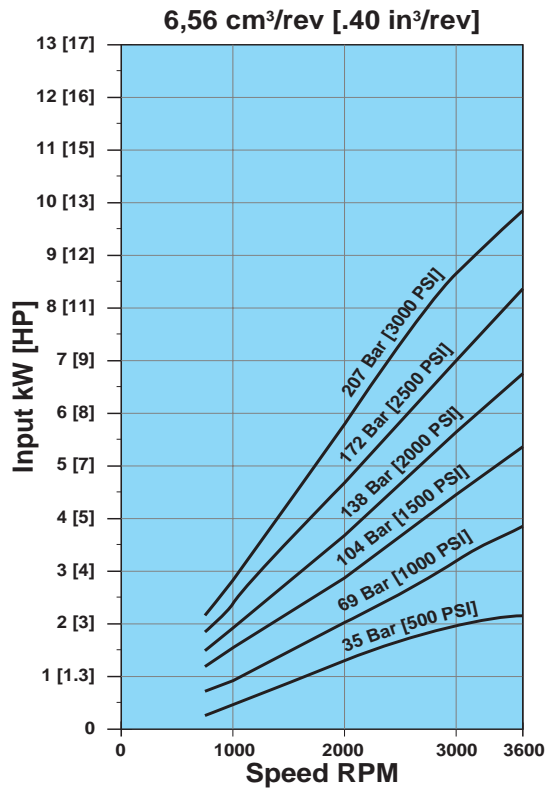
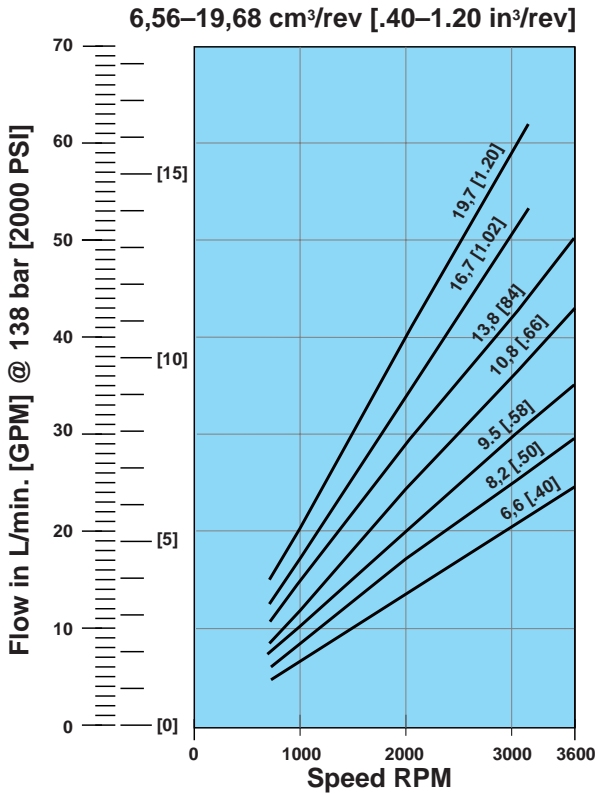
## Performance Data

Displacement cm <sup>3</sup> /r [in <sup>3</sup> /r]	6,6 [.40]	8,2 [.50]	9,5 [.58]	10,8 [.66]	13,8 [.84]	16,7 [1.02]	19,7 [1.20]
Max. Intermittent Pressure bar [PSI]	241 [3500]	241 [3500]	241 [3500]	241 [3500]	241 [3500]	241 [3500]	241 [3500]
Rated Speed (RPM)	3600	3600	3600	3600	3600	3200	3200
Output Flow at 207 bar [3000 PSI] and Rated Speed LPM [GPM]	24,3 [6.4]	29,6 [7.8]	35,0 [9.2]	39,0 [10.3]	50,5 [13.3]	54,7 [14.4]	61,9 [16.3]
Input Power at Rated Speed and Cont. Pressure kW [HP]	9,7 [13.0]	11,9 [15.9]	14,1 [18.9]	15,5 [20.8]	20,0 [26.8]	22,0 [29.4]	26,2 [35.2]

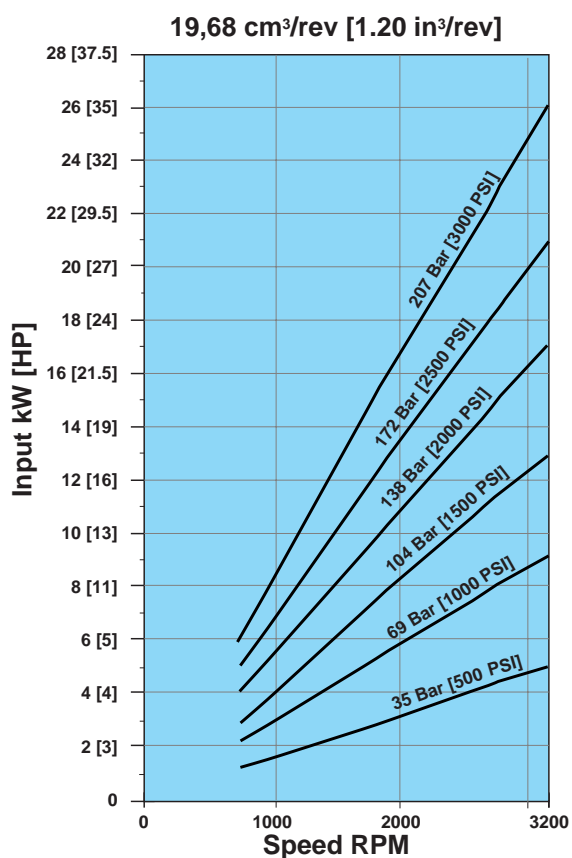
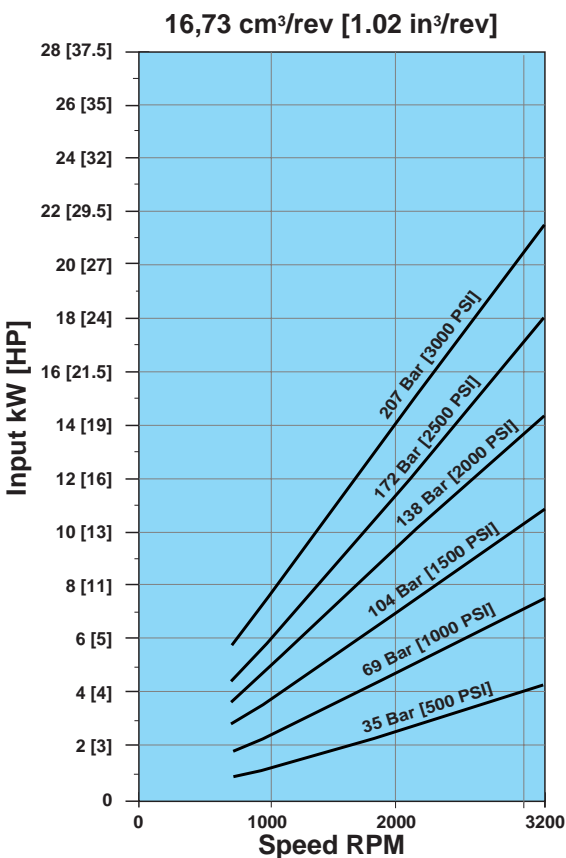
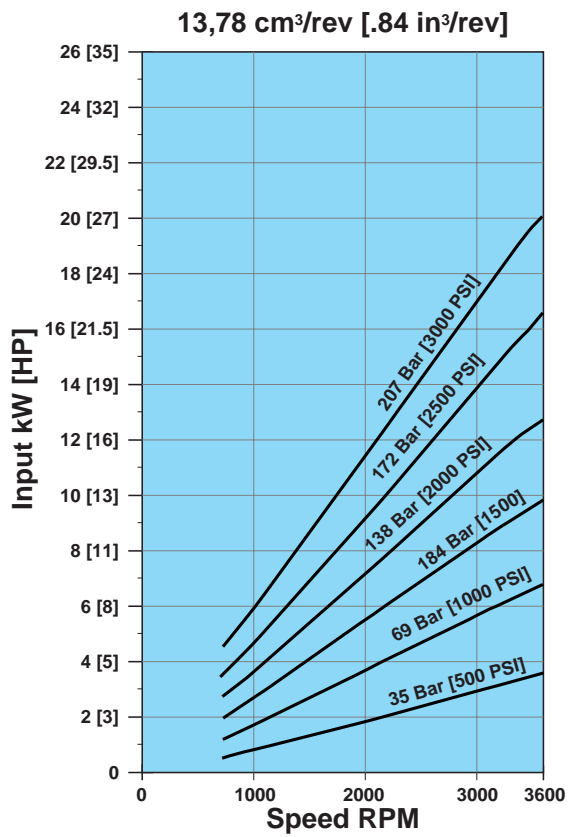
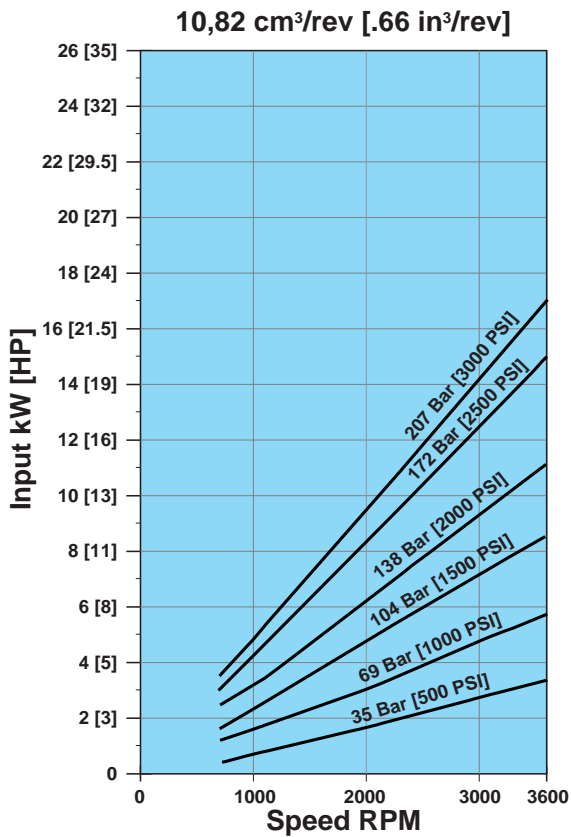
Displacement cm <sup>3</sup> /r [in <sup>3</sup> /r]	22,5 [1.37]	24,3 [1.48]	25,2 [1.54]	27,7 [1.69]	29,0 [1.77]	30,6 [1.87]
Max. Intermittent Pressure bar [PSI]	241 [3500]	241 [3500]	241 [3500]	241 [3500]	234 [3400]	224 [3250]
Rated Speed (RPM)	3000	3000	3000	3000	3000	3000
Output Flow at 207 bar [3000 PSI] and Rated Speed LPM [GPM]	66,6 [17.5]	73,0 [19.2]	76,0 [20.0]	83,6 [22.0]	87,4 [23.0]	91,6 [24.1]
Input Power at Rated Speed and Cont. Pressure kW [HP]	27,3 [36.6]	30,5 [40.9]	31,0 [41.6]	33,4 [44.8]	35,4 [47.4]	37,4 [50.1]

The performance data in the table above and the following graphs was collected using a mineral base oil with a viscosity of 133 SUS at 49°C [120°F].

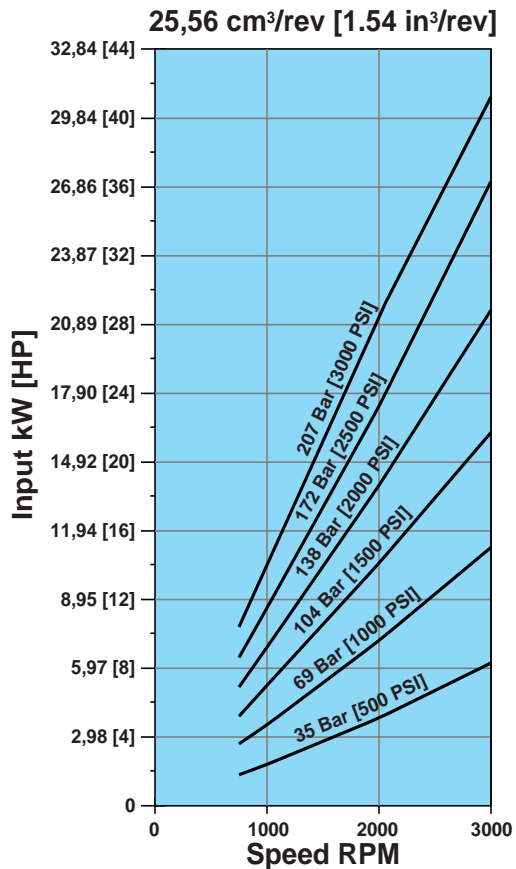
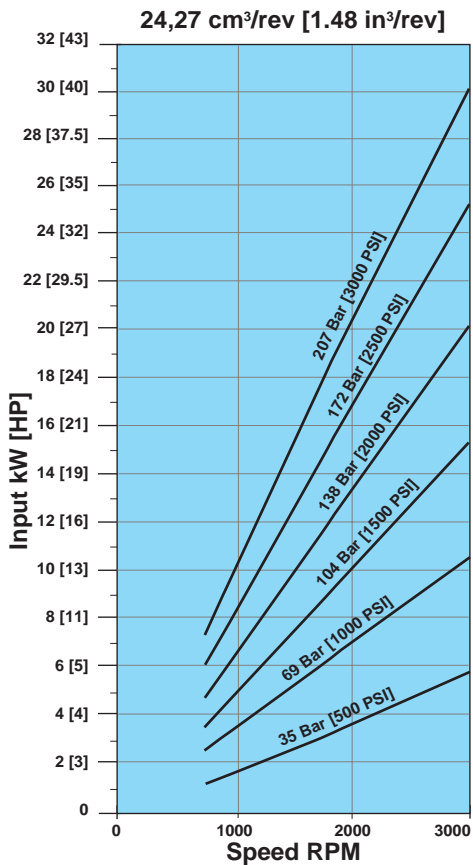
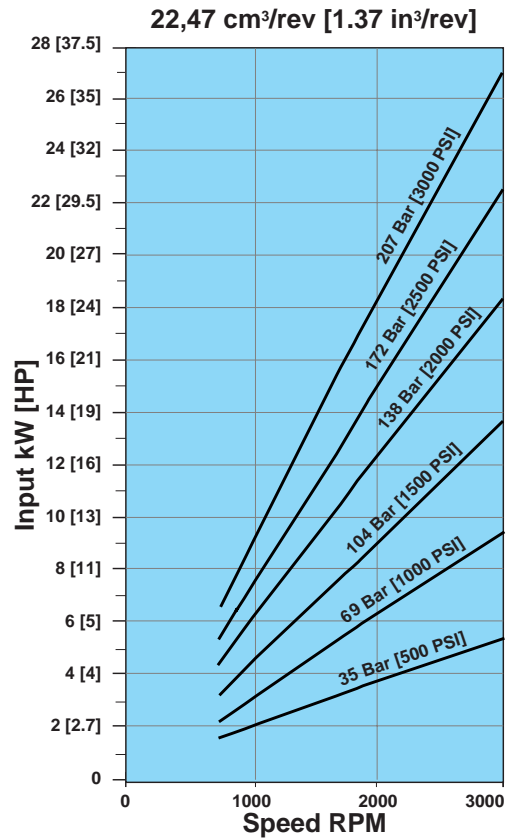
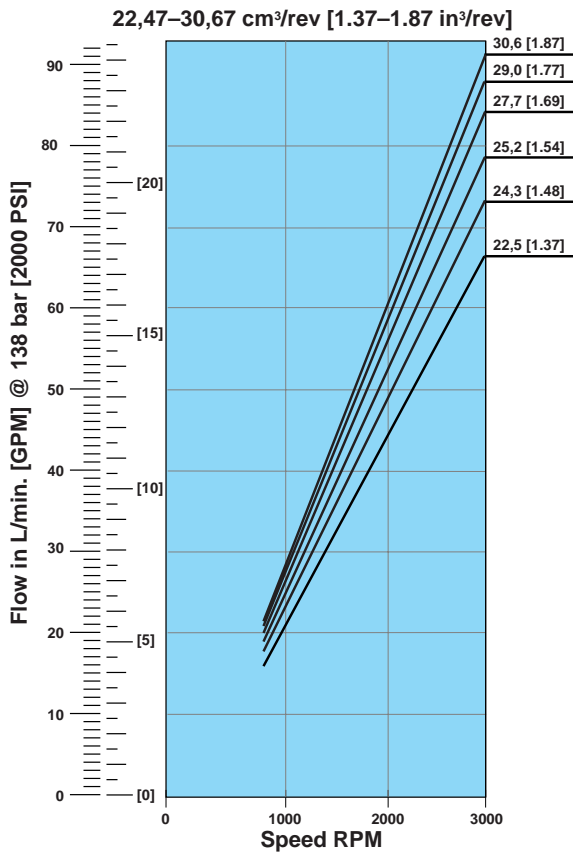
# Performance Data



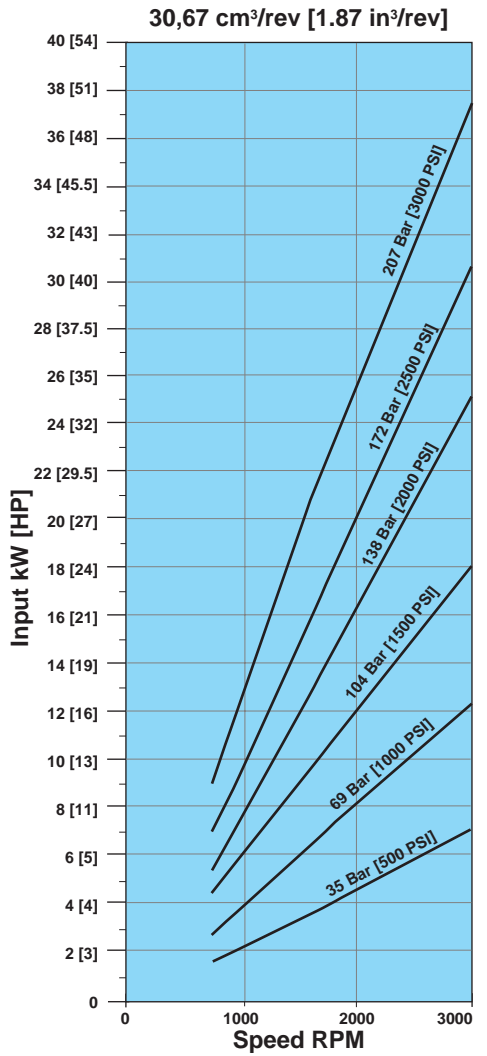
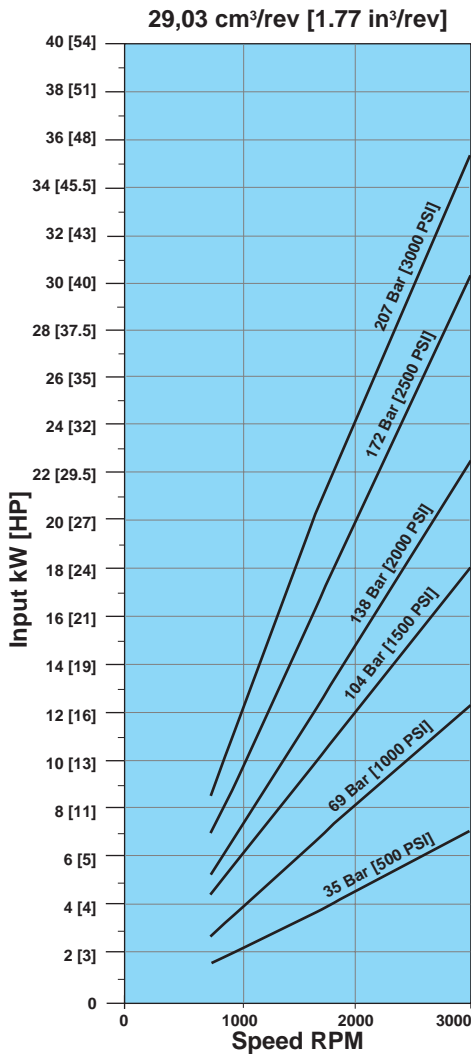
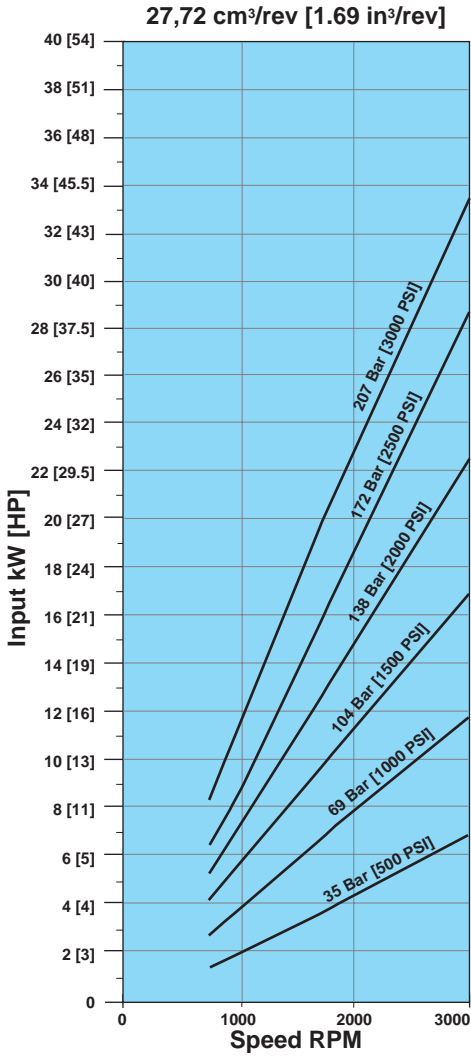
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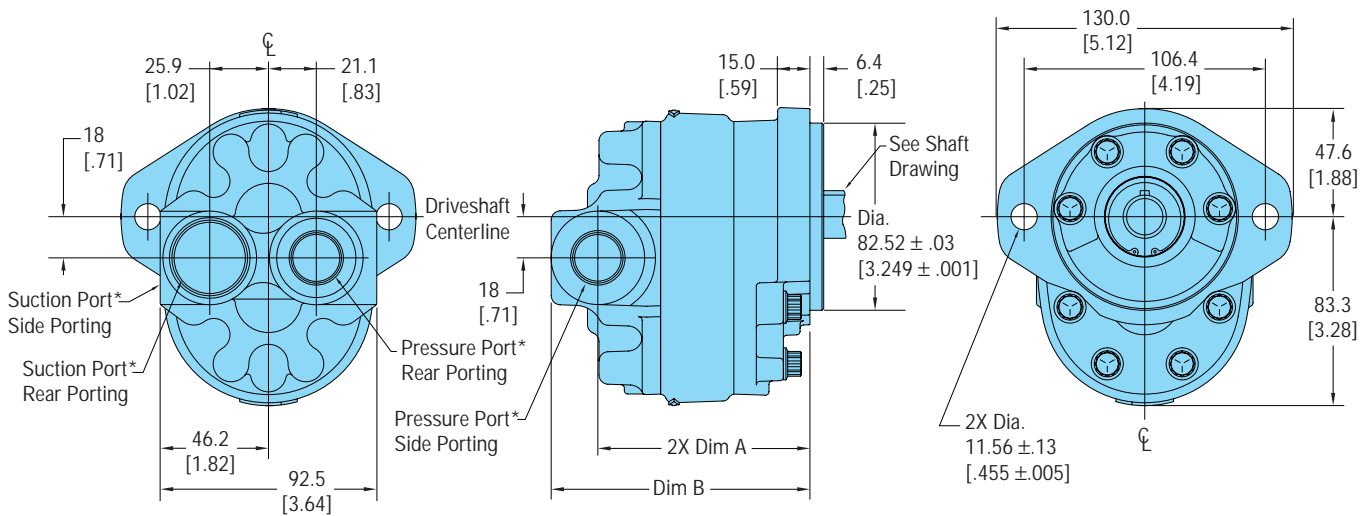
# Performance Data



# Performance Data



# Standard Catalog Assemblies – Dimensions



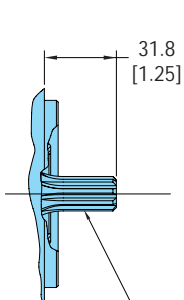
Left Hand Rotation Shown

\* Suction Port – 1 5/16-12 UN-2B, SAE 'O' RING PORT  
Pressure Port – 7/8-14 UNF-2B, SAE 'O' RING PORT

Model	26001	26002	26003	26004	26005	26006	26007
Displacement (cm <sup>3</sup> /r [in <sup>3</sup> /r])	6.6 [.40]	8.2 [.50]	9.5 [.58]	10.8 [.66]	13.8 [.84]	16.7 [1.02]	19.7 [1.20]
Dimension A (mm [in.])	72.6 [2.86]	74.3 [2.93]	75.9 [2.99]	77.5 [3.05]	80.7 [3.18]	83.9 [3.30]	87.1 [3.43]
Dimension B (mm [in.])	93.2 [3.67]	94.9 [3.74]	96.5 [3.80]	98.1 [3.86]	101.3 [3.99]	104.5 [4.11]	107.7 [4.24]

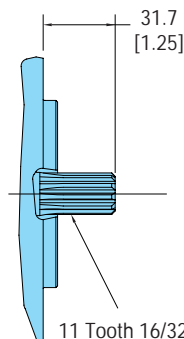
Model	26008	26009	26010	26011	26012	26013
Displacement (cm <sup>3</sup> /r [in <sup>3</sup> /r])	22.5 [1.37]	24.3 [1.48]	25.2 [1.54]	27.7 [1.69]	29.0 [1.77]	30.6 [1.87]
Dimension A (mm [in.])	90.3 [3.56]	92.7 [3.65]	93.5 [3.68]	96.7 [3.81]	98.6 [3.88]	99.9 [3.93]
Dimension B (mm [in.])	110.9 [4.37]	113.3 [4.46]	114.1 [4.49]	117.3 [4.62]	119.1 [4.69]	120.5 [4.74]

**5/8 Inch 9 Tooth Spline**  
Maximum Input Torque  
62 Nm [550 lb-in]



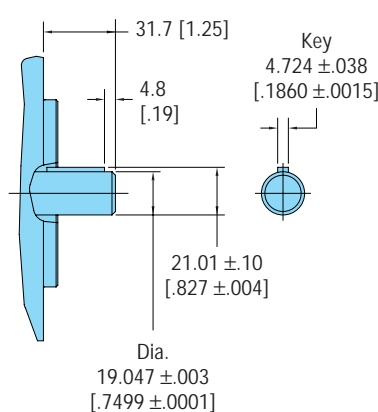
9 Tooth 16/32 DP 30°  
Involute Flat Root Class 1  
Side Fit Spline SAE J498b  
22.4 [.88] Min Full Spline

**3/4 Inch 11 Tooth Spline**  
Maximum Input Torque  
119 Nm [1050 lb-in]

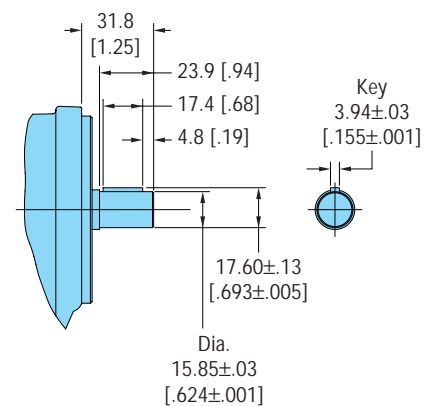


11 Tooth 16/32 DP 30°  
Involute Flat Root Class 1  
Side Fit Spline SAE J498b  
22.2 [.88] Full Depth

**3/4 Inch Straight Key**  
Maximum Input Torque  
113 Nm [1000 lb-in]



**5/8 Inch Straight Key**  
Maximum Input Torque  
56 Nm [500 lb-in]



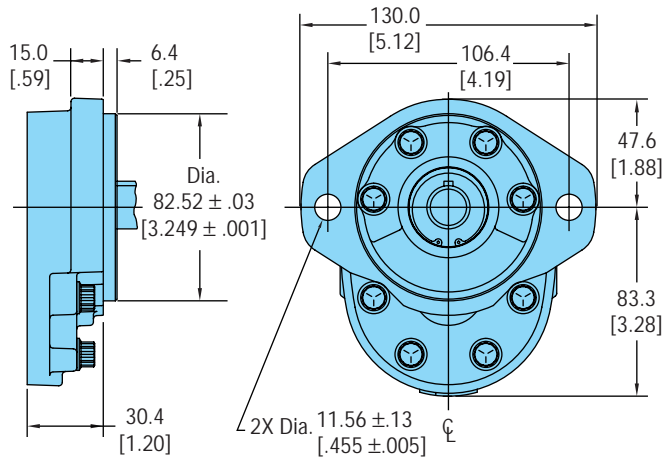
All dimensions given in mm [in.].



# Component Parts – Dimensions

## Front Plate

SAE A 2 Bolt Flange  
Used on all Standard  
Catalog Assemblies



## Body

Used on Single  
and Multiple  
Pumps

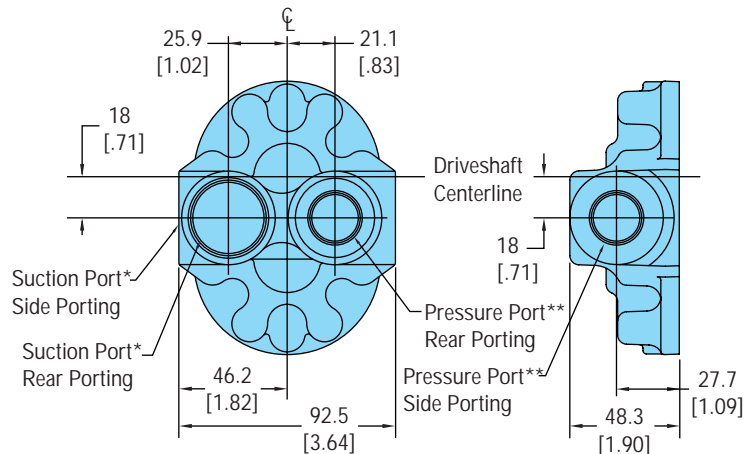


Model	26001	26002	26003	26004	26005	26006	26007
Displacement (cm <sup>3</sup> /r [in <sup>3</sup> /r])	6.6 [.40]	8.2 [.50]	9.5 [.58]	10.8 [.66]	13.8 [.84]	16.7 [1.02]	19.7 [1.20]
Dimension A (mm [in.])	14.4 [.57]	16.3 [.64]	17.7 [.70]	19.5 [.77]	22.7 [.89]	25.9 [1.02]	29.1 [1.15]

Model	26008	26009	26010	26011	26012	26013
Displacement (cm <sup>3</sup> /r [in <sup>3</sup> /r])	22.5 [1.37]	24.3 [1.48]	25.2 [1.54]	27.7 [1.69]	29.0 [1.77]	30.6 [1.87]
Dimension A (mm [in.])	32.3 [1.27]	34.7 [1.36]	35.5 [1.40]	38.7 [1.52]	40.3 [1.59]	41.9 [1.65]

## Backplate

Used on Single and  
Multiple Pumps



Left Hand Rotation Shown

\* Suction Port – 1/5-16-12 UN-2B, SAE 'O' RING PORT

\*\* Pressure Port – 7/8-14 UNF-2B, SAE 'O' RING PORT

All dimensions given in mm [in.].

# Standard Catalog Assemblies – Order Numbers

## Model 26001 – 6,6 cm<sup>3</sup>/r [.40 in<sup>3</sup>/r] Displacement

Right Hand Rotation Product No.	Left Hand Rotation Product No.	Shaft	Port Location	SAE 'O' RING Pressure Port Size	SAE 'O' RING Suction Port Size	Replaces
26001-RZG	26001-LZG	5/8 Keyed	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24300-RZA/LZA
26001-RZH	26001-LZH	5/8 Keyed	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24300-RZC/LZD
26001-RZJ	26001-LZJ	5/8 9 T Spline	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24300-RZB/LZA
26001-RZK	26001-LZK	5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24300-RZD/LZE

## Model 26002 – 8,2 cm<sup>3</sup>/r [.50 in<sup>3</sup>/r] Displacement

Right Hand Rotation Product No.	Left Hand Rotation Product No.	Shaft	Port Location	SAE 'O' RING Pressure Port Size	SAE 'O' RING Suction Port Size	Replaces
26002-RZA	26002-LZA	3/4 11T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25300-RSA/LSA
26002-RZB	26002-LZB	3/4 11T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25300-RSB/LSB
26002-RZC	26002-LZC	3/4 Keyed	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25300-RSC/LSC
26002-RZD	26002-LZD	3/4 Keyed	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25300-RSD/LSD
26002-RZE	26002-LZE	5/8 9 T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25300-RSE/LSE
26002-RZF	26002-LZF	5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25300-RSF/LSF
26002-RZG	26002-LZG	5/8 Keyed	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24301-RZC/LZA
26002-RZH	26002-LZH	5/8 Keyed	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24301-RZG/LZG
26002-RZJ	26002-LZJ	5/8 9 T Spline	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24301-RZD/LZB
26002-RZK	26002-LZK	5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24301-RZH/LZH

## Model 26003 – 9,5 cm<sup>3</sup>/r [.58 in<sup>3</sup>/r] Displacement

Right Hand Rotation Product No.	Left Hand Rotation Product No.	Shaft	Port Location	SAE 'O' RING Pressure Port Size	SAE 'O' RING Suction Port Size	Replaces
26003-RZG	26003-LZG	5/8 Keyed	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24302-RZB/LZB
26003-RZH	26003-LZH	5/8 Keyed	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24302-RZC/LZD
26003-RZJ	26003-LZJ	5/8 9 T Spline	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24302-RZA/LZA
26003-RZK	26003-LZK	5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24302-RZD/LZE

## Model 26004 – 10,8 cm<sup>3</sup>/r [.66 in<sup>3</sup>/r] Displacement

Right Hand Rotation Product No.	Left Hand Rotation Product No.	Shaft	Port Location	SAE 'O' RING Pressure Port Size	SAE 'O' RING Suction Port Size	Replaces
26004-RZA	26004-LZA	3/4 11T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25301-RSA/LSA
26004-RZB	26004-LZB	3/4 11T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25301-RSB/LSB
26004-RZC	26004-LZC	3/4 Keyed	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25301-RSC/LSC
26004-RZD	26004-LZD	3/4 Keyed	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25301-RSD/LSD
26004-RZE	26004-LZE	5/8 9 T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25301-RSE/LSE
26004-RZF	26004-LZF	5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25301-RSF/LSF
26004-RZG	26004-LZG	5/8 Keyed	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24303-RZB/LZB
26004-RZH	26004-LZH	5/8 Keyed	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24303-RZE/LZF
26004-RZJ	26004-LZJ	5/8 9 T Spline	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24303-RZD/LZA
26004-RZK	26004-LZK	5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24303-RZF/LZG

**Model 26005 – 13,8 cm<sup>3</sup>/r [ .84 in<sup>3</sup>/r] Displacement**

Right Hand Rotation Product No.	Left Hand Rotation Product No.	Shaft	Port Location	SAE 'O' RING Pressure Port Size	SAE 'O' RING Suction Port Size	Replaces
26005-RZA	26005-LZA	3/4 11T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25302-RSA/LSA
26005-RZB	26005-LZB	3/4 11T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25302-RSB/LSB
26005-RZC	26005-LZC	3/4 Keyed	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25302-RSC/LSC
26005-RZD	26005-LZD	3/4 Keyed	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25302-RSD/LSD
26005-RZE	26005-LZE	5/8 9 T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25302-RSE/LSE
26005-RZF	26005-LZF	5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25302-RSF/LSF
26005-RZG	26005-LZG	5/8 Keyed	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24304-RZC/LZA
26005-RZH	26005-LZH	5/8 Keyed	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24304-RZG/LZF
26005-RZJ	26005-LZJ	5/8 9 T Spline	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24304-RZD/LZB
26005-RZK	26005-LZK	5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24304-RZH/LZG

**Model 26006 – 16,7 cm<sup>3</sup>/r [1.02 in<sup>3</sup>/r] Displacement**

Right Hand Rotation Product No.	Left Hand Rotation Product No.	Shaft	Port Location	SAE 'O' RING Pressure Port Size	SAE 'O' RING Suction Port Size	Replaces
26006-RZA	26006-LZA	3/4 11T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25303-RSA/LSA
26006-RZB	26006-LZB	3/4 11T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25303-RSB/LSB
26006-RZC	26006-LZC	3/4 Keyed	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25303-RSC/LSC
26006-RZD	26006-LZD	3/4 Keyed	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25303-RSD/LSD
26006-RZE	26006-LZE	5/8 9 T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25303-RSE/LSE
26006-RZF	26006-LZF	5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25303-RSF/LSF
26006-RZG	26006-LZG	5/8 Keyed	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24305-RZC/LZA
26006-RZH	26006-LZH	5/8 Keyed	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24305-RZG/-LZF
26006-RZJ	26006-LZJ	5/8 9 T Spline	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24305-RZD/LZB
26006-RZK	26006-LZK	5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24305-RZH/LZG

**Model 26007 – 19,7 cm<sup>3</sup>/r [1.20 in<sup>3</sup>/r] Displacement**

Right Hand Rotation Product No.	Left Hand Rotation Product No.	Shaft	Port Location	SAE 'O' RING Pressure Port Size	SAE 'O' RING Suction Port Size	Replaces
26007-RZA	26007-LZA	3/4 11T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25304-RSA/LSA
26007-RZB	26007-LZB	3/4 11T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25304-RSB/LSB
26007-RZC	26007-LZC	3/4 Keyed	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25304-RSC/LSC
26007-RZD	26007-LZD	3/4 Keyed	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25304-RSD/LSD
26007-RZE	26007-LZE	*5/8 9 T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25304-RSE/LSE
26007-RZF	26007-LZF	*5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25304-RSF/LSF
26007-RZG	26007-LZG	**5/8 Keyed	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24306-RZA/LZA
26007-RZH	26007-LZH	**5/8 Keyed	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24306-RZE/LZF
26007-RZJ	26007-LZJ	*5/8 9 T Spline	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24306-RZD/LZB
26007-RZK	26007-LZK	*5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24306-RZF/LZG

\* 5/8 9 T Spline has a maximum allowable input torque of 62 Nm [550 lb-in].

\*\* 5/8 Keyed shaft has a maximum allowable input torque of 56 Nm [500 lb-in].

# Standard Catalog Assemblies – Order Numbers

## Model 26008 – 22,5 cm<sup>3</sup>/r [1.37 in<sup>3</sup>/r] Displacement

Right Hand Rotation Product No.	Left Hand Rotation Product No.	Shaft	Port Location	SAE 'O' RING Pressure Port Size	SAE 'O' RING Suction Port Size	Replaces
26008-RZA	26008-LZA	3/4 11T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25305-RSA/LSA
26008-RZB	26008-LZB	3/4 11T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25305-RSB/LSB
26008-RZC	26008-LZC	3/4 Keyed	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25305-RSC/LSC
26008-RZD	26008-LZD	3/4 Keyed	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25305-RSD/LSD
26008-RZE	26008-LZE	*5/8 9 T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25305-RSE/LSE
26008-RZF	26008-LZF	*5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25305-RSF/LSF

## Model 26009 – 24,3 cm<sup>3</sup>/r [1.48 in<sup>3</sup>/r] Displacement

Right Hand Rotation Product No.	Left Hand Rotation Product No.	Shaft	Port Location	SAE 'O' RING Pressure Port Size	SAE 'O' RING Suction Port Size	Replaces
26009-RZG	26009-LZG	**5/8 Keyed	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24307-RZC/LZA
26009-RZH	26009-LZH	**5/8 Keyed	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24307-RZG/LZF
26009-RZJ	26009-LZJ	*5/8 9 T Spline	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24307-RZD/LZB
26009-RZK	26009-LZK	*5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24307-RZH/LZG

## Model 26010 – 25,2 cm<sup>3</sup>/r [1.54 in<sup>3</sup>/r] Displacement

Right Hand Rotation Product No.	Left Hand Rotation Product No.	Shaft	Port Location	SAE 'O' RING Pressure Port Size	SAE 'O' RING Suction Port Size	Replaces
26010-RZA	26010-LZA	3/4 11T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25306-RSA/LSA
26010-RZB	26010-LZB	3/4 11T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25306-RSB/LSB
26010-RZC	26010-LZC	3/4 Keyed	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25306-RSC/LSC
26010-RZD	26010-LZD	3/4 Keyed	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25306-RSD/LSD
26010-RZE	26010-LZE	*5/8 9 T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25306-RSE/LSE
26010-RZF	26010-LZF	*5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25306-RSF/LSF

## Model 26011 – 27,7 cm<sup>3</sup>/r [1.69 in<sup>3</sup>/r] Displacement

Right Hand Rotation Product No.	Left Hand Rotation Product No.	Shaft	Port Location	SAE 'O' RING Pressure Port Size	SAE 'O' RING Suction Port Size	Replaces
26011-RZA	26011-LZA	3/4 11T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25307-RSA/LSA
26011-RZB	26011-LZB	3/4 11T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25307-RSB/LSB
26011-RZC	26011-LZC	3/4 Keyed	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25307-RSC/LSC
26011-RZD	26011-LZD	3/4 Keyed	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25307-RSD/LSD
26011-RZE	26011-LZE	*5/8 9 T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25307-RSE/LSE
26011-RZF	26011-LZF	*5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25307-RSF/LSF

\* 5/8 9 T Spline has a maximum allowable input torque of 62 Nm [550 lb-in].

\*\* 5/8 Keyed shaft has a maximum allowable input torque of 56 Nm [500 lb-in].

**Model 26012 – 29,0 cm<sup>3</sup>/r [1.77 in<sup>3</sup>/r] Displacement**

Right Hand Rotation Product No.	Left Hand Rotation Product No.	Shaft	Port Location	SAE 'O' RING Pressure Port Size	SAE 'O' RING Suction Port Size	Replaces
26012-RZG	26012-LZG	**5/8 Keyed	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24308-RZA/LZA
26012-RZH	26012-LZH	**5/8 Keyed	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24308-RZE/LZF
26012-RZJ	26012-LZJ	*5/8 9 T Spline	Side	7/8-14 UNF-2B	1-1/16-12 UN-2B	24308-RZD/LZB
26012-RZK	26012-LZK	*5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-1/16-12 UN-2B	24308-RZF/LZG

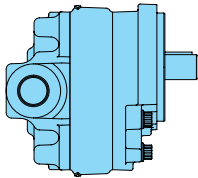
**Model 26013 – 30,6 cm<sup>3</sup>/r [1.87 in<sup>3</sup>/r] Displacement**

Right Hand Rotation Product No.	Left Hand Rotation Product No.	Shaft	Port Location	SAE 'O' RING Pressure Port Size	SAE 'O' RING Suction Port Size	Replaces
26013-RZA	26013-LZA	3/4 11T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25308-RZA/LZA
26013-RZB	26013-LZB	3/4 11T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25308-RZB/LZB
26013-RZC	26013-LZC	3/4 Keyed	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25308-RZC/LZC
26013-RZD	26013-LZD	3/4 Keyed	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25308-RZD/LZD
26013-RZE	26013-LZE	*5/8 9 T Spline	Side	7/8-14 UNF-2B	1-5/16-12 UN-2B	25308-RZE/LZE
26013-RZF	26013-LZF	*5/8 9 T Spline	Rear	7/8-14 UNF-2B	1-5/16-12 UN-2B	25308-RZF/LZF

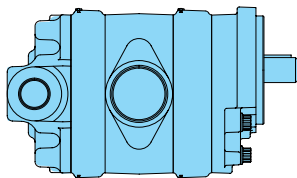
\* 5/8 9 T Spline has a maximum allowable input torque of 62 Nm [550 lb-in].

\*\* 5/8 Keyed shaft has a maximum allowable input torque of 56 Nm [500 lb-in].

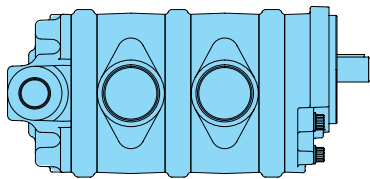
# Optional Configurations



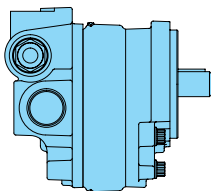
Single Gear Pump



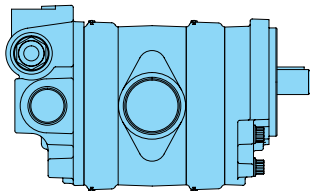
Double Gear Pump with Common Suction Port



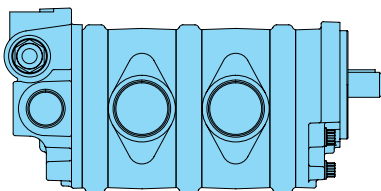
Triple Gear Pump with Two Suction Ports



Single Gear Pump with Relief Valve



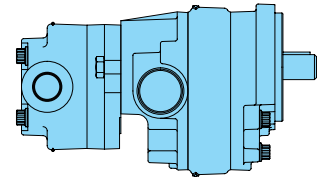
Double Gear Pump with Relief Valve



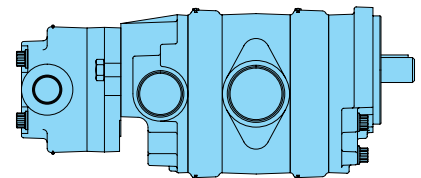
Triple Gear Pump with Two Suction Ports and Relief Valve

The Series 26 Gear Pump components can be assembled into many optional configurations. The versatile design allows you to assemble a pump to meet your specific needs.

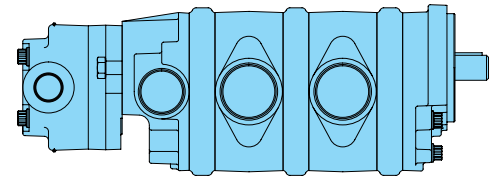
Model codes for single and multiple pumps along with the component part dimension drawings are given on the following pages.



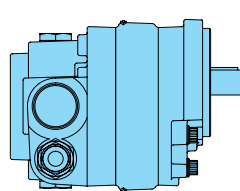
Single Gear Pump with Tandem Backplate



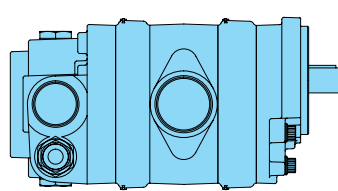
Double Gear Pump with Tandem Backplate



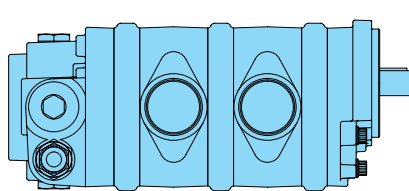
Triple Gear Pump with Two Suction Ports and Tandem Backplate



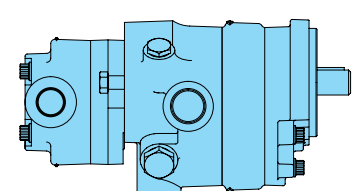
Single Gear Pump with Flow Divider and Relief Valve



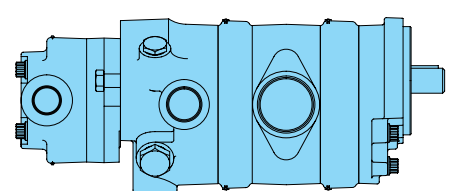
Double Gear Pump with Flow Divider and Relief Valve



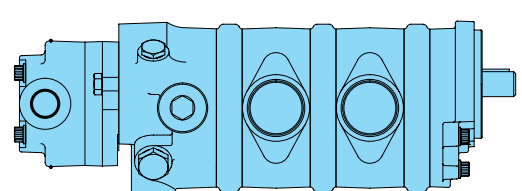
Triple Gear Pump with Two Suction Ports, Flow Divider and Relief Valve



Single Gear Pump with Tandem Flow Divider Backplate



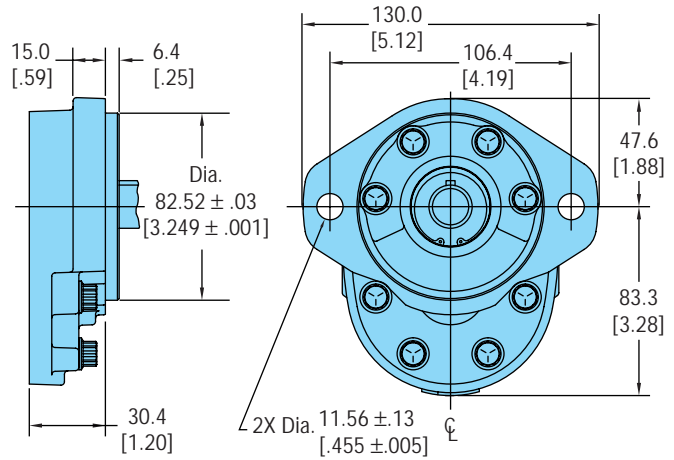
Double Gear Pump with Tandem Flow Divider Backplate



Triple Gear Pump with Two Suction Ports and Tandem Flow Divider Backplate

# Component Parts – Dimensions

**Front Plate**  
SAE A 2 Bolt Flange  
Used on all Standard Catalog Assemblies



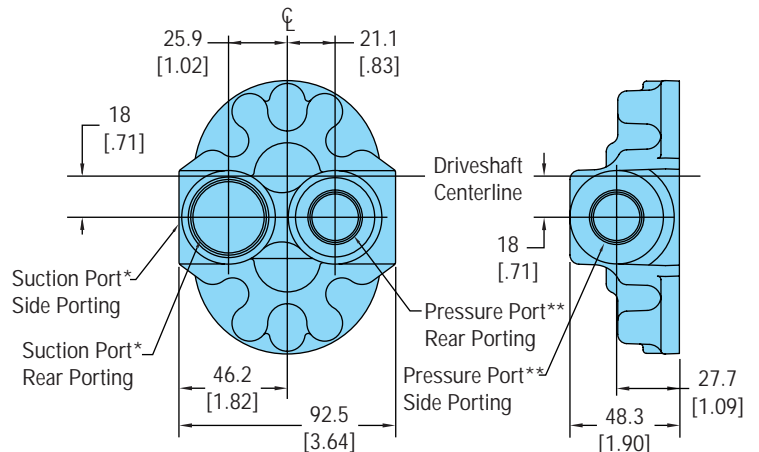
**Body**  
Used on Single and Multiple Pumps



Model	26001	26002	26003	26004	26005	26006	26007
Displacement (cm <sup>3</sup> /r [in <sup>3</sup> /r])	6.6 [0.40]	8.2 [0.50]	9.5 [0.58]	10.8 [0.66]	13.8 [0.84]	16.7 [1.02]	19.7 [1.20]
Dimension A (mm [in.])	14.4 [0.57]	16.3 [0.64]	17.7 [0.70]	19.5 [0.77]	22.7 [0.89]	25.9 [1.02]	29.1 [1.15]

Model	26008	26009	26010	26011	26012	26013
Displacement (cm <sup>3</sup> /r [in <sup>3</sup> /r])	22.5 [1.37]	24.3 [1.48]	25.2 [1.54]	27.7 [1.69]	29.0 [1.77]	30.6 [1.87]
Dimension A (mm [in.])	32.3 [1.27]	34.7 [1.36]	35.5 [1.40]	38.7 [1.52]	40.3 [1.59]	41.9 [1.65]

**Backplate**  
Used on Single and Multiple Pumps



Left Hand Rotation Shown

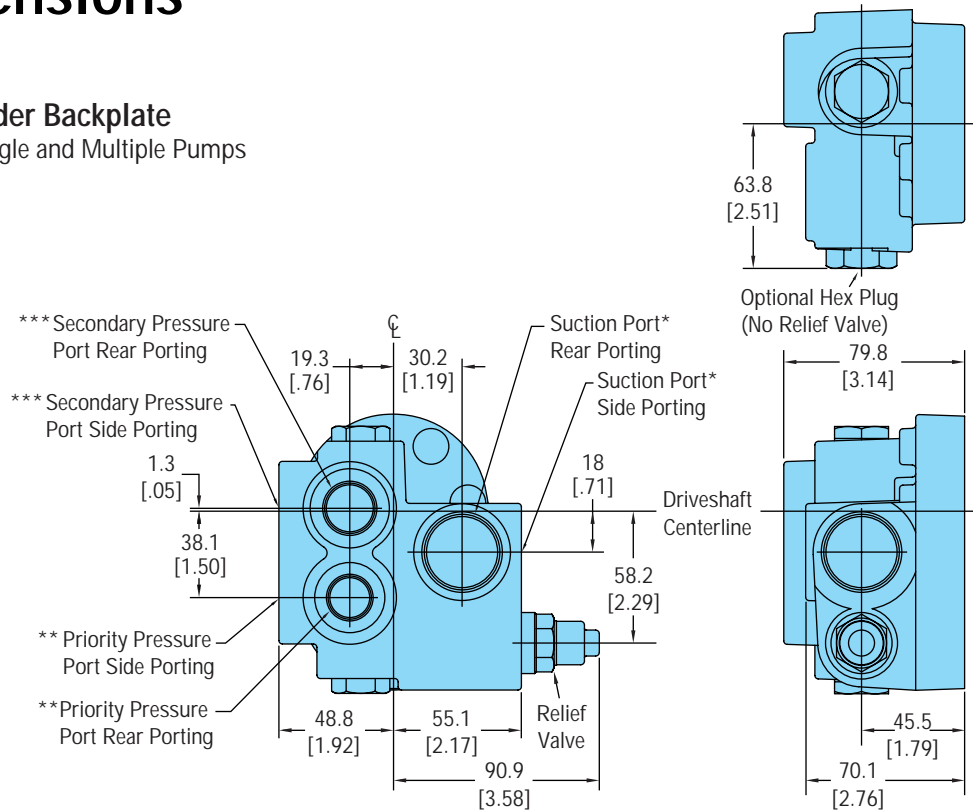
\* Suction Port – 1 5/16-12 UN-2B, SAE 'O' RING PORT

\*\* Pressure Port – 7/8-14 UNF-2B, SAE 'O' RING PORT

All dimensions given in mm [in.]

# Component Parts – Dimensions

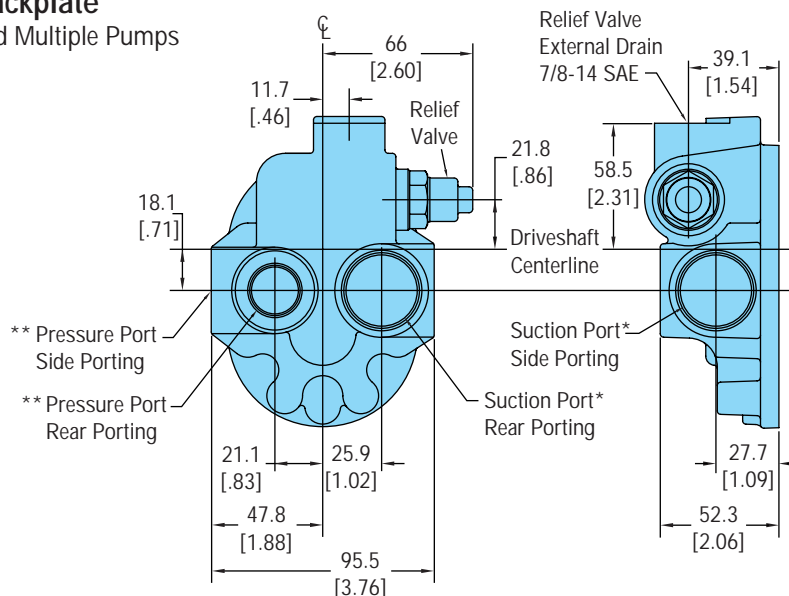
## Flow Divider Backplate Used on Single and Multiple Pumps



Right Hand Rotation Shown

- \* Suction Port – 1 5/16-12 SAE UN-2B, SAE 'O' RING PORT
- \*\* Priority Pressure Port – 3/4-16 SAE UN-2B, SAE 'O' RING PORT
- \*\*\* Secondary Pressure Port – 7/8-14 SAE UNF-2B, SAE 'O' RING PORT

## Relief Valve Backplate Used on Single and Multiple Pumps



Right Hand Rotation Shown

- \* Suction Port – 1 1/16-12 SAE UN-2B, SAE 'O' RING PORT
- \*\* Pressure Port – 7/8-14 SAE UNF-2B, SAE 'O' RING PORT

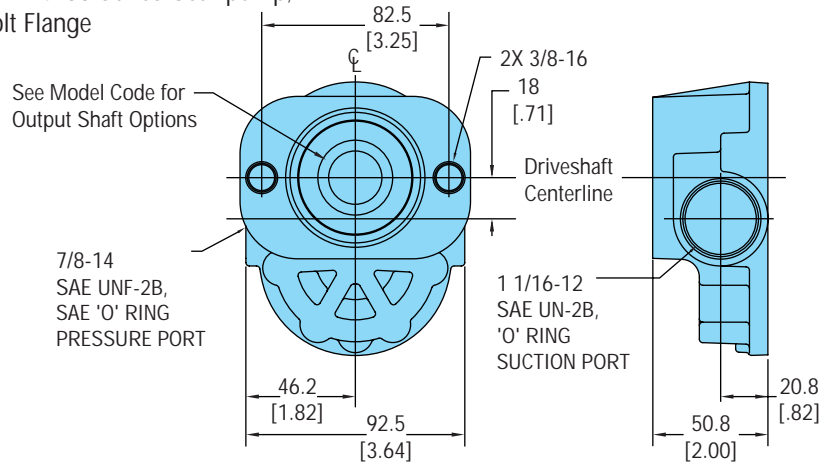
All dimensions given in mm [in.]



# Component Parts – Dimensions

## Tandem Backplate

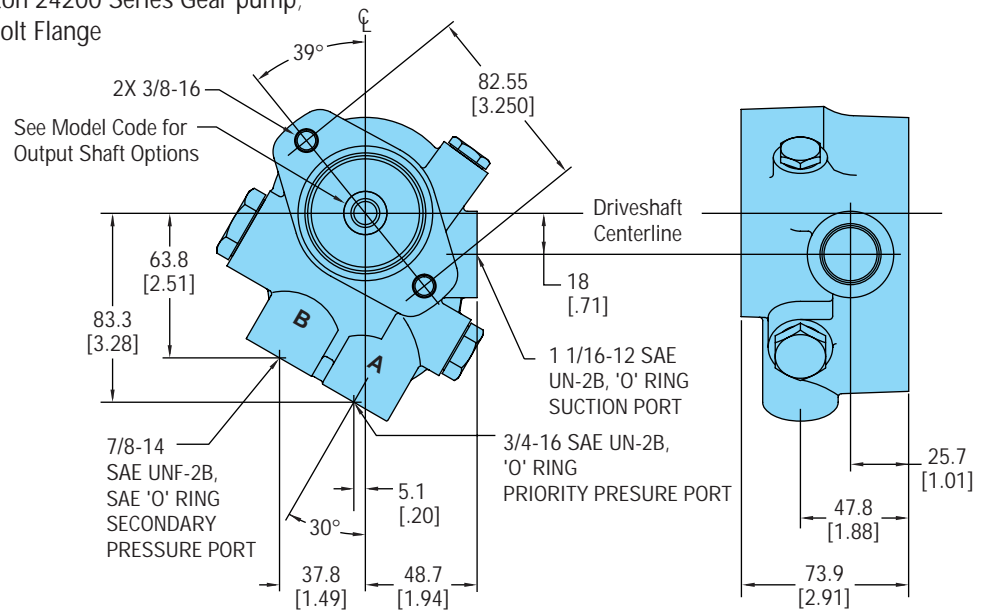
Used on Single and Multiple Pumps  
Accepts Eaton 24200 Series Gear pump;  
SAE AA 2 Bolt Flange



Right Hand Rotation Shown

## Flow Divider Tandem Backplate

Used on Single and Multiple Pumps  
Accepts Eaton 24200 Series Gear pump;  
SAE AA 2 Bolt Flange

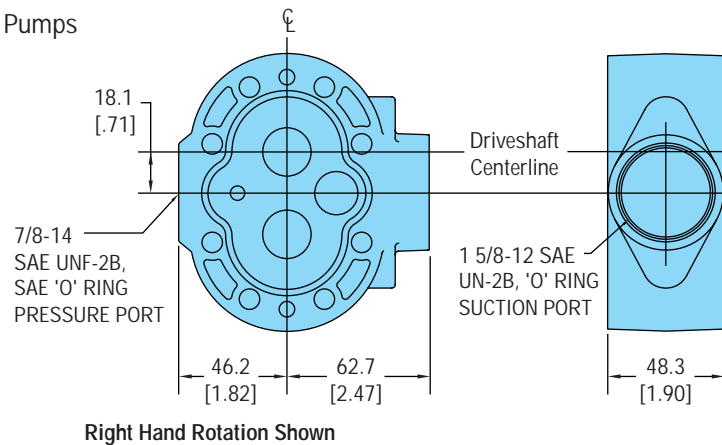


Right Hand Rotation Shown

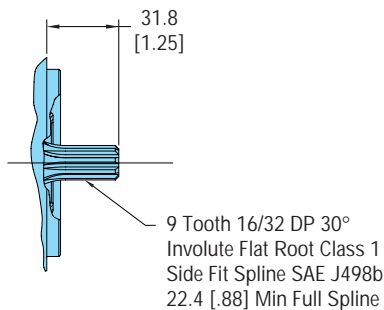
All dimensions given in mm [in.]

# Component Parts – Dimensions

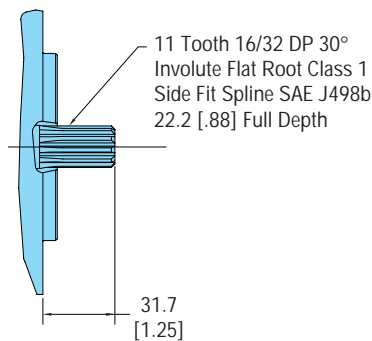
## Adaptor Plate Used on Multiple Pumps



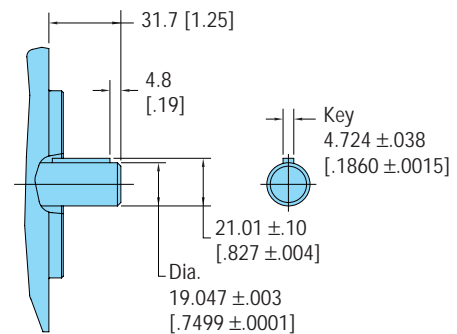
### 5/8 Inch 9 Tooth Spline Maximum Input Torque 62 Nm [550 lb-in]



### 3/4 Inch 11 Tooth Spline Maximum Input Torque 119 Nm [1050 lb-in]



### 3/4 Inch Straight Key Maximum Input Torque 113 Nm [1000 lb-in]



All dimensions given in mm [in.]

\* **Multiple pump input torque limitations:** the total torque for multiple pump displacements and pressure combinations cannot exceed the maximum input torque rating of the shaft. The proper formula is Pressure times Displacement divided by 6.28.

# Model Codes-Single

Series 26 Gear Pumps can be ordered by using the following Model Code.

A twenty-four digit coding system has been designed to identify the features presently available on single gear pumps. The characters and their relative positions within the code identify specific features.

Use the Model Code Matrix as an aid when assembling the model code for the pump with the features you desire. It may be helpful to photocopy the matrix and write the numbers and letters into to the boxes as you select features.

All twenty-four digits of the code must be submitted when ordering.

Position –	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Model Code	A	C	N							A	0	0	0	0	0	0	0	0	0	0	0	0	0	A

## Position 1, 2, 3 – Code Title

**ACN** = Series 26 Gear Pump – Single Unit

## Position 4 – Unit Type

- A** = Plain
- B** = Flow Divider with/without Relief Valve (Pos. 14-15)
- C** = Relief Valve

## Position 5 – Input Rotation (viewed from input shaft end)

- L** = Left-Hand Rotation CCW
- R** = Right-Hand Rotation CW

## Position 6, 7 – Displacement (cm<sup>3</sup>/r [in<sup>3</sup>/r])

- 01** = 6.6 [.40]
- 02** = 8.2 [.50]
- 03** = 9.5 [.58]
- 04** = 10.8 [.66]
- 05** = 13.8 [.84]
- 06** = 16.7 [1.02]
- 07** = 19.7 [1.20]
- 08** = 22.5 [1.37]
- 09** = 24.3 [1.48]
- 10** = 25.2 [1.54]
- 11** = 27.7 [1.69]
- 12** = 29.0 [1.77]
- 13** = 30.6 [1.87]

## Position 8, 9 – Input Shaft

- AA** = 5/8 Inch Dia. 9 Tooth Spline 16/32 Pitch Shaft Extension 31.8 [1.25]
- AD** = 5/8 Inch Dia. Straight Keyed, Keyway 4.1 X 18.3 [.16 X .72] Shaft Extension 31.8 [1.25]

## Position 10 – Mounting Features

- A** = SAE 2-Bolt A Flange, Series 82-2

## Position 11 – Auxiliary Mounting Features

- 0** = No Rear Mounting

## Position 12, 13 – Ports, Sizes and Location - Backplate

- 03** = Suction Port 1.0625-12 UN-2B SAE 'O' RING PORT; Pressure Port .875-14 UNF-2B SAE 'O' RING Port Accepts Fittings Per SAE J1926 - Side Ports
- 04** = Suction Port 1.0625-12 UN-2B SAE 'O' RING Port; Pressure Port .875-14 UNF-2B SAE 'O' RING Port Accepts Fittings Per SAE J1926 - Rear Ports

## Position 14, 15 – Priority Flow Divider Setting (LPM [GPM])

- 00** = No Flow Setting

## Position 16, 17 – Relief Valve Full Flow Setting (bar [PSI])

- 00** = No Relief Valve Setting

## Position 18 – Test Data

- 0** = Generic

## Position 19, 20 – Special Features

- 00** = No Special Features

## Position 21, 22 – Paint

- 00** = No Paint

## Position 23 – Identification

- 0** = Standard

## Position 24 – Design Code

- A** = A

# Model Codes-Multiple

Series 26 Gear Pumps can be ordered by using the following Model Code.

A twenty-four digit coding system has been designed to identify the features presently available on single gear pumps. The characters and their relative positions within the code identify specific features.

Use the Model Code Matrix as an aid when assembling the model code for the pump with the features you desire. It may be helpful to photocopy the matrix and write the numbers and letters into the boxes as you select features.

All twenty-four digits of the code must be submitted when ordering.

Position –	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
Model Code	A	C	M																	0	0	0	0	A	0	0	0	0	C	D	0	

## Position 1, 2, 3 – Code Title

**ACN** = Series 26 Gear Pump – Multiple Unit

## Position 4 – Unit Type

**A** = Plain

## Position 5 – Input Rotation (viewed from input shaft end)

**L** = Left-Hand Rotation CCW

**R** = Right-Hand Rotation CW

## Position 6, 7 – Displacement (cm<sup>3</sup>/r [in<sup>3</sup>/r]) Front

- 01 = 6.6 [.40]
- 02 = 8.2 [.50]
- 03 = 9.5 [.58]
- 04 = 10.8 [.66]
- 05 = 13.8 [.84]
- 06 = 16.7 [1.02]
- 07 = 19.7 [1.20]
- 08 = 22.5 [1.37]
- 09 = 24.3 [1.48]
- 10 = 25.2 [1.54]
- 11 = 27.7 [1.69]
- 12 = 29.0 [1.77]
- 13 = 30.6 [1.87]

## Position 8, 9 – Displacement (cm<sup>3</sup>/r [in<sup>3</sup>/r]) Ctr. Triple Only

- 01 = 6.6 [.40]
- 02 = 8.2 [.50]
- 03 = 9.5 [.58]
- 04 = 10.8 [.66]
- 05 = 13.8 [.84]
- 06 = 16.7 [1.02]
- 07 = 19.7 [1.20]

08 = 22.5 [1.37]

09 = 24.3 [1.48]

10 = 25.2 [1.54]

11 = 27.7 [1.69]

12 = 29.0 [1.77]

13 = 30.6 [1.87]

99 = No Center Displacement

## Position 10, 11 – Displacement (cm<sup>3</sup>/r [in<sup>3</sup>/r]) Rear

- 01 = 6.6 [.40]
- 02 = 8.2 [.50]
- 03 = 9.5 [.58]
- 04 = 10.8 [.66]
- 05 = 13.8 [.84]
- 06 = 16.7 [1.02]
- 07 = 19.7 [1.20]
- 08 = 22.5 [1.37]
- 09 = 24.3 [1.48]
- 10 = 25.2 [1.54]
- 11 = 27.7 [1.69]
- 12 = 29.0 [1.77]
- 13 = 30.6 [1.87]

## Position 12, 13 – Input Shaft

**AA** = 5/8 Inch Dia. 9 Tooth Spline 16/32 Pitch Shaft Extension 31.8 [1.25]

**AB** = 3/4 Inch Dia. 11 Tooth Spline 16/32 Pitch Shaft Extension 31.8 [1.25]

**AC** = 3/4 Inch Dia. Straight Keyed, Keyway 4.8 x 25.4 [.19 x 1.00] Shaft Extension 31.8 [1.25]

**AD** = 5/8 Inch Dia. Straight Keyed, Keyway 4.1 X 18.3 [.16 X .72] Shaft Extension 31.8 [1.25]

# Model Codes-Multiple (Cont.)

Model Code Matrix – Series 26 Multiple Pumps																																
Position –	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
Model Code	A	C	M																	0	0	0	0	A	0	0	0	0	C	D	0	

**Position 14, 15 – Front Adaptor Ports**

- 01 = Suction Port 1-5/8–12 UN-2B SAE O-ring Port; Pressure Port 7/8–14 UNF-2B SAE O-ring Port–(Common Suction Port)
- 02 = Suction Port 1-5/16–12 UN-2B SAE O-ring Port; Pressure Port 7/8–14 UNF-2B SAE O-ring Port (Isolated Suction)\*

**Position 16, 17 – Ports-Rear Adaptor (Triple Unit)**

- 00 = No Rear Adaptor
- 01 = Suction Port 1-5/8 UN-2B SAE O-ring Port; Pressure Port 7/8–14 UNF-2B SAE O-ring Port–(Common Suction Port)
- 02 = Suction Port 1-5/16–12 SAE UN-2B O-ring Port; Pressure Port 7/8–14 UNF-2B SAE O-ring Port (Isolated Suction)\*

**Position 18, 19 – Ports, Sizes and Location - Backplate**

- 01 = Plain: Suction Port 1-5/16–12 UN-2B SAE ‘O’ RING Port Size; Pressure Port 7/8–14 UNF-2B SAE ‘O’ RING Port–Side Ports
- 02 = Plain: Suction Port 1-5/16–12 UN-2B SAE ‘O’ RING Port Size; Pressure Port 7/8–14 UNF-2B SAE ‘O’ RING Port–Rear Ports
- 03 = Plain: Suction Port 1-1/16–12 UN-2B SAE ‘O’RING Port Size; Pressure Port 7/8–14 UNF-2B SAE ‘O’ RING Port–Side Ports
- 04 = Plain: Suction Port 1-1/16–12 UN-2B SAE ‘O’RING Port Size; Pressure Port 7/8–14 UNF-2B SAE ‘O’ RING Port–Rear Ports
- 14 = Plain: Suction Port 1-5/16–12 UN-2B SAE ‘O’RING Port Size–(Plugged); Pressure Port 7/8–14 UNF-2B SAE ‘O’ RING Port–Side Ports, used with position 14 and 15–01 and 16 and 17–10
- 17 = Plain: Suction Port 1-5/16–12 UN-2B SAE ‘O’ RING Port Size–(Plugged); Pressure Port 7/8–14 UNF-2B SAE ‘O’ RING Port–Rear Ports, used with position 14 and 15–01 and 16 and 17–01

**Position 20, 21 – Priority Flow Divider Setting (lpm [GPM])**

- 00 = No Flow Setting

**Position 22, 23 – Relief Valve Full Flow Setting (bar [PSI])**

- 00 = No Relief Valve Setting

**Position 24 – Mounting Features (Front)**

- A = (2-Bolt A) SAE Flange Series 82-3

**Position 25 – Auxiliary Mounting Features**

- 0 = No Rear Mounting

**Position 26 – Test Data**

- 0 = Generic

**Position 27,28 – Special Features**

- 00 = No Special Features

**Position 29, 30 – Paint**

- CD = Blue Primer Per Spec 209-13CD

**Position 31 – Identification**

- 0 = Standard

**Position 32 – Design Code**

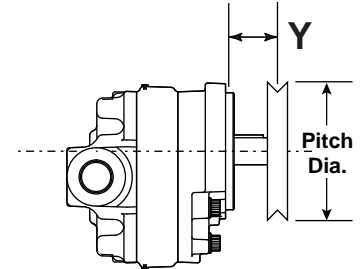
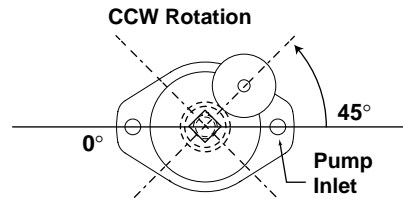
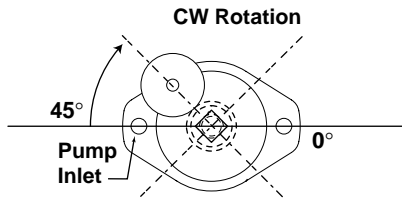
- A = A
- B = B Longer Slip Fit Key (recommended)

\*Isolated suction keeps oil separate, i.e. it doesn't allow front pump oil to mix with rear pump oil.

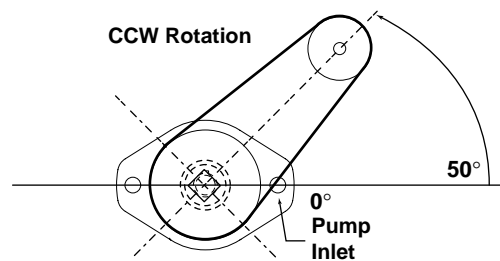
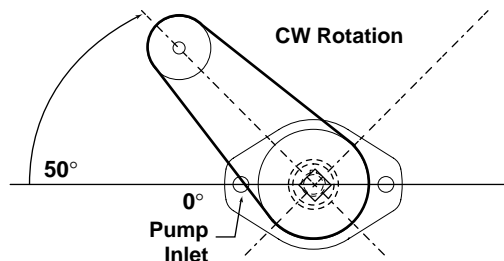
# 26 Series Pumps

Side-Load Application — Max. Allowable Operating Pressures

## GEAR DRIVE



## PULLEY DRIVE



Ideal positions shown. Side load is acceptable within 90° of either side of the ideal position. Charts are based on 100% slack side tension. Max. speed per catalog. Max. operating pressure shown.

### 0.40/0.50 CID

Y (inches)	2.0	3000	3000	3000	3000	3000	3000
	1.5	3000	3000	3000	3000	3000	3000
	1.0	3000	3000	3000	3000	3000	3000
	0.5	3000	3000	3000	3000	3000	3000
	0	3000	3000	3000	3000	3000	3000

Pulley  $\phi$  2 4 6 8 10 12  
Gear Pitch  $\phi$  1 2 3 4 5 6

### 0.58/0.66 CID

Y (inches)	2.0	2250	3000	3000	3000	3000	3000
	1.5	2250	3000	3000	3000	3000	3000
	1.0	2500	3000	3000	3000	3000	3000
	0.5	2500	3000	3000	3000	3000	3000
	0	2750	3000	3000	3000	3000	3000

Pulley  $\phi$  2 4 6 8 10 12  
Gear Pitch  $\phi$  1 2 3 4 5 6

### 0.84 CID

Y (inches)	2.0	1750	2500	3000	3000	3000	3000
	1.5	1750	2750	3000	3000	3000	3000
	1.0	2000	2750	3000	3000	3000	3000
	0.5	2000	3000	3000	3000	3000	3000
	0	2250	3000	3000	3000	3000	3000

Pulley  $\phi$  2 4 6 8 10 12  
Gear Pitch  $\phi$  1 2 3 4 5 6

### 1.02 CID

Y (inches)	2.0	1250	2000	2250	2500	2750	3000
	1.5	1250	2000	2500	2750	3000	3000
	1.0	1250	2000	2500	2750	3000	3000
	0.5	1500	2250	2500	2750	3000	3000
	0	1500	2250	2750	3000	3000	3000

Pulley  $\phi$  2 4 6 8 10 12  
Gear Pitch  $\phi$  1 2 3 4 5 6

### 1.20 CID

Y (inches)	2.0	N/R	1500	2000	2250	2250	2500
	1.5	N/R	1500	2000	2250	2500	2500
	1.0	N/R	1750	2000	2250	2500	2500
	0.5	1250	1750	2250	2250	2500	2750
	0	1250	1750	2250	2500	2750	3000

Pulley  $\phi$  2 4 6 8 10 12  
Gear Pitch  $\phi$  1 2 3 4 5 6

### 1.37 CID

Y (inches)	2.0	N/R	1250	1750	2000	2000	2250
	1.5	N/R	1250	1750	2000	2000	2250
	1.0	N/R	1500	1750	2000	2250	2250
	0.5	N/R	1500	1750	2000	2250	2250
	0	N/R	1500	1750	2000	2250	2500

Pulley  $\phi$  2 4 6 8 10 12  
Gear Pitch  $\phi$  1 2 3 4 5 6

### 1.48 /1.54 CID

Y (inches)	2.0	N/R	N/R	1250	1500	1750	2000
	1.5	N/R	1250	1500	1750	1750	2000
	1.0	N/R	1250	1500	1750	2000	2000
	0.5	N/R	1250	1500	1750	2000	2000
	0	N/R	1500	1750	2000	2000	2250

Pulley  $\phi$  2 4 6 8 10 12  
Gear Pitch  $\phi$  1 2 3 4 5 6

### 1.69 CID

Y (inches)	2.0	N/R	N/R	1250	1500	1500	1750
	1.5	N/R	N/R	1250	1500	1500	1750
	1.0	N/R	N/R	1250	1500	1750	1750
	0.5	N/R	1250	1250	1500	1750	1750
	0	N/R	1250	1500	1750	1750	2000

Pulley  $\phi$  2 4 6 8 10 12  
Gear Pitch  $\phi$  1 2 3 4 5 6

### 1.77/1.87 CID

Y (inches)	2.0	N/R	N/R	N/R	1250	1500	1500
	1.5	N/R	N/R	1250	1250	1500	1500
	1.0	N/R	N/R	1250	1250	1500	1500
	0.5	N/R	N/R	1250	1500	1500	1750
	0	N/R	N/R	1250	1500	1750	1750

Pulley  $\phi$  2 4 6 8 10 12  
Gear Pitch  $\phi$  1 2 3 4 5 6

N/R = Not Recommended

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# Notes



Eaton Corporation is a global manufacturer of highly engineered products that serve industrial, vehicle, construction, commercial and semiconductor markets. Principal products include electrical power distribution and control equipment, truck drivetrain systems, engine components, hydraulic products, ion implanters and a wide variety of controls. Headquartered in Cleveland, the company has 49,000 employees and 143 manufacturing sites in 26 countries around the world. Sales for 1997 were \$7.6 billion.

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Eaton Corporation  
**Hydraulics Division**  
15151 Highway 5  
Eden Prairie, MN 55344

Eaton Ltd.  
**Hydraulics Division**  
Glenrothes, Fife  
Scotland, KY7 4NW  
Telephone +44 (0) 1592-771-771  
Fax: +44 (0) 1592-773-184

Eaton GmbH  
**Hydraulics Division**  
Am Schimmersfeld 7  
40880 Ratingen, Germany  
Telephone: +49 (0) 2102-406-830  
Fax: +49 (0) 2102-406-800



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